

M100 - Assembly instruction R5-7,5M with up-and-over garage door



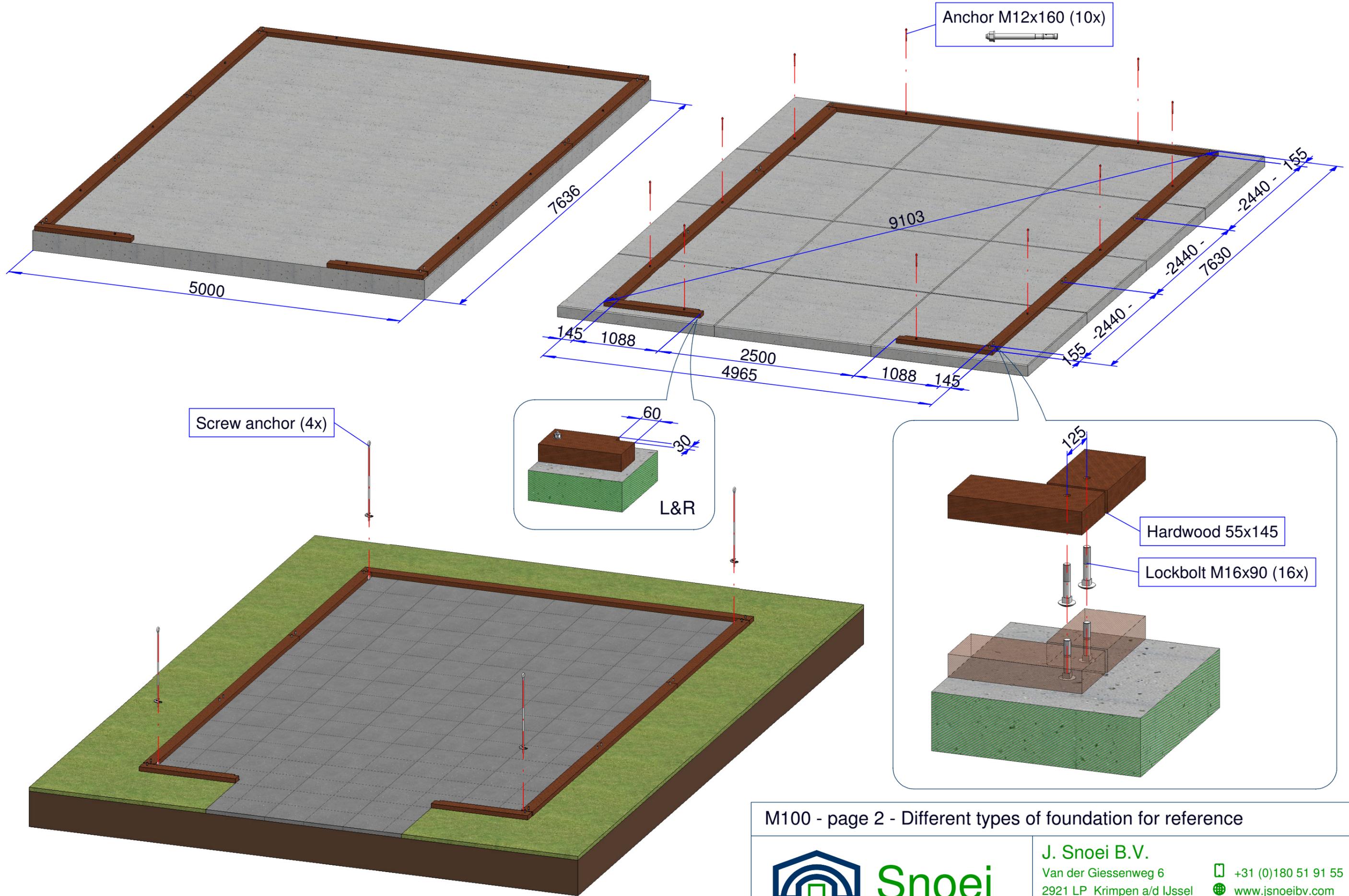
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M100 - page 2 - Different types of foundation for reference



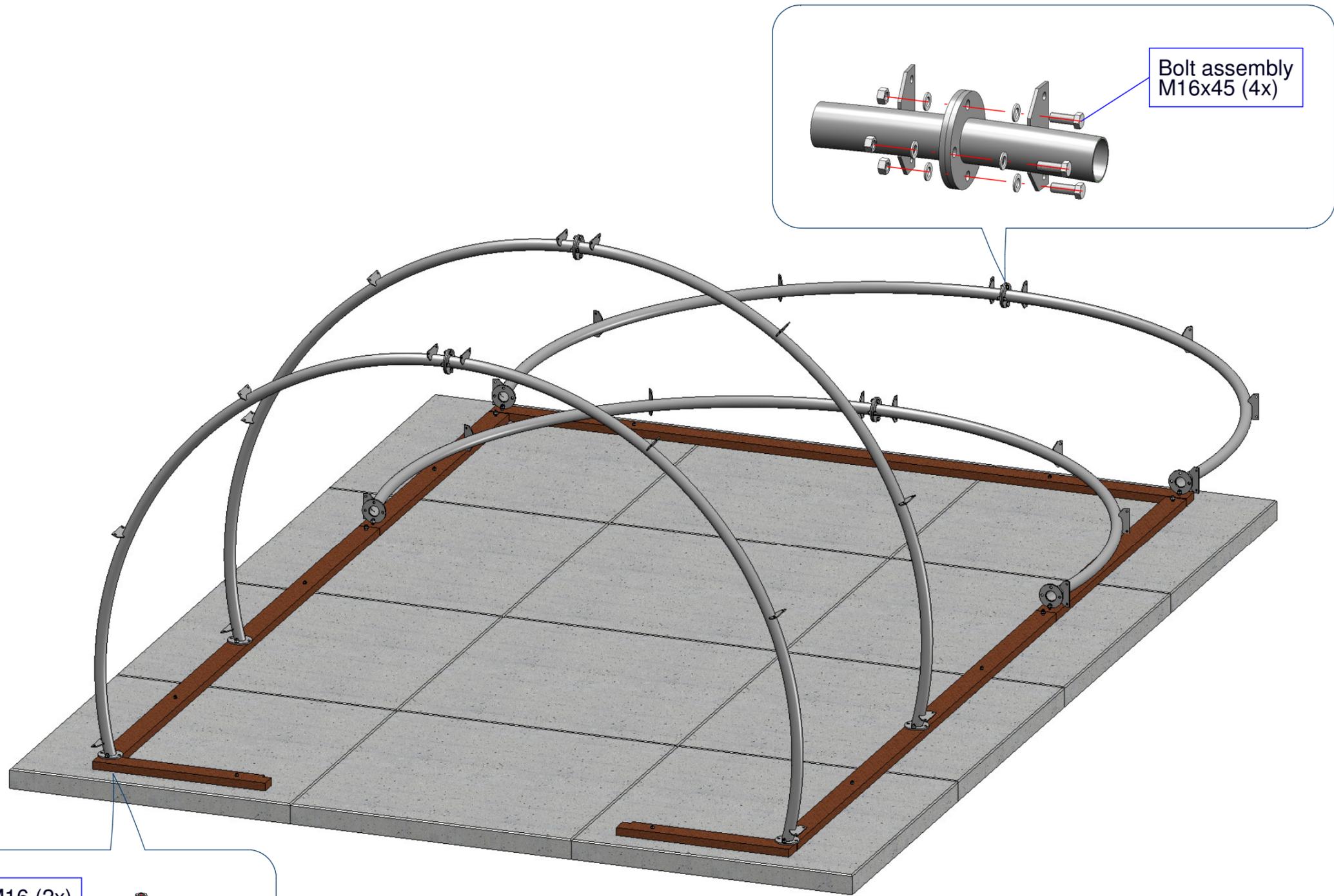
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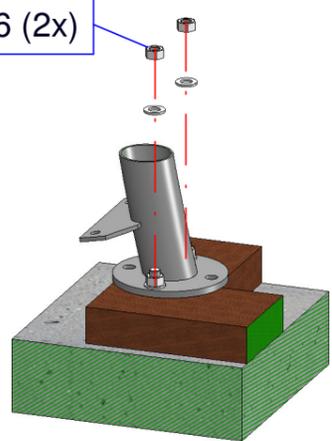
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Bolt assembly  
M16x45 (4x)

Nut + ring M16 (2x)



M100 - page 3 - Erection of the rafters



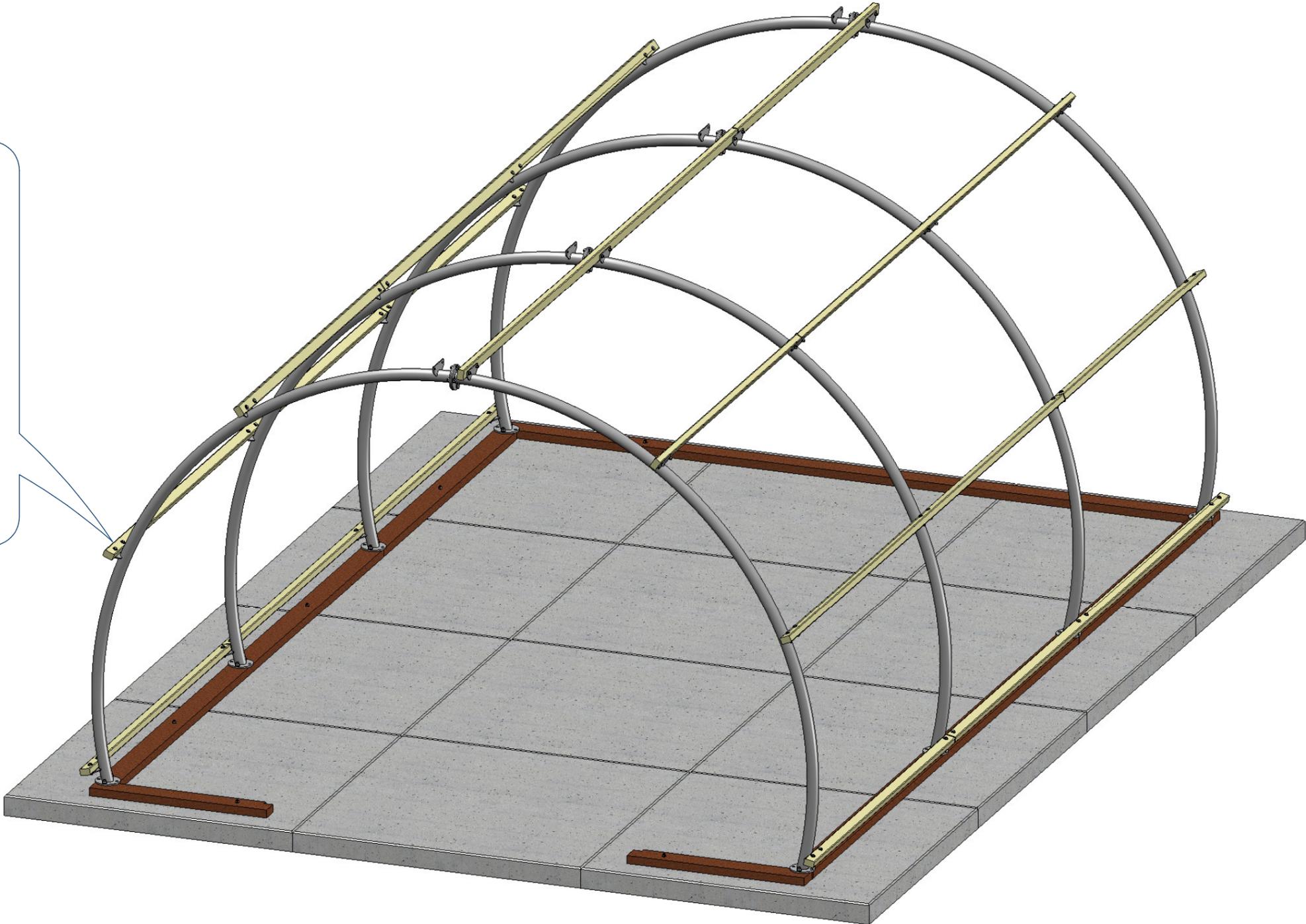
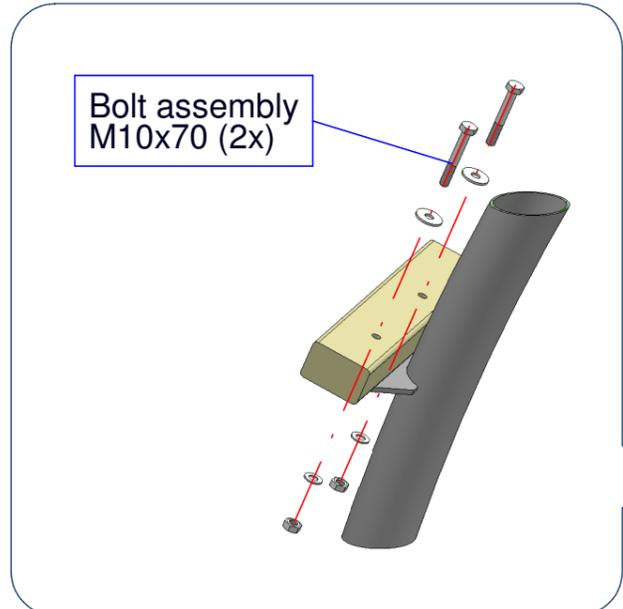
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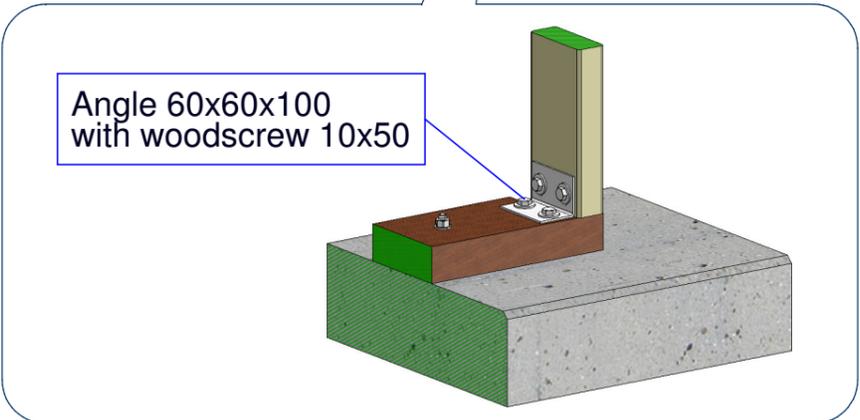
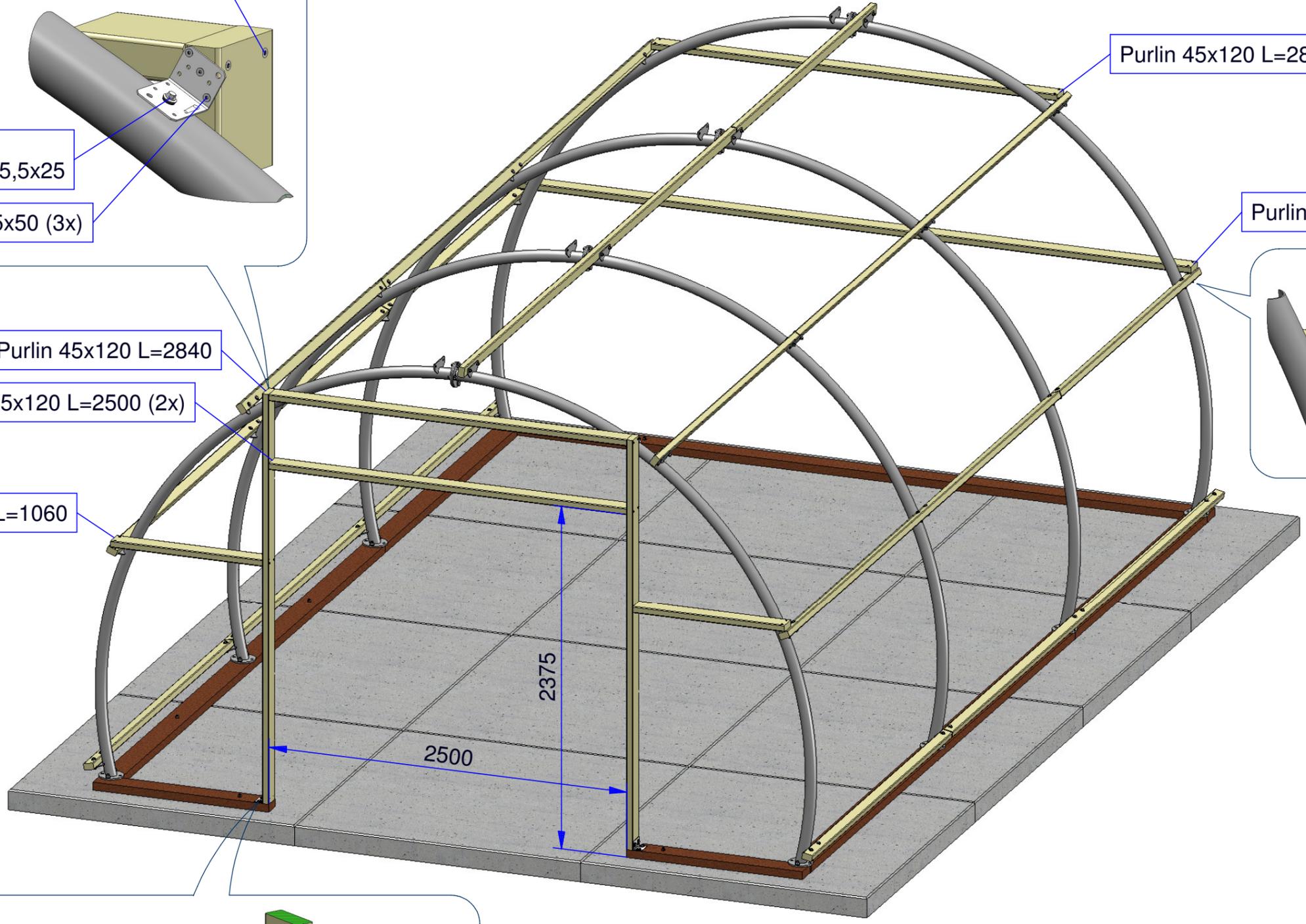
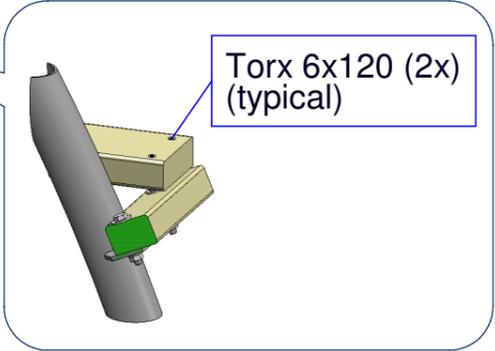
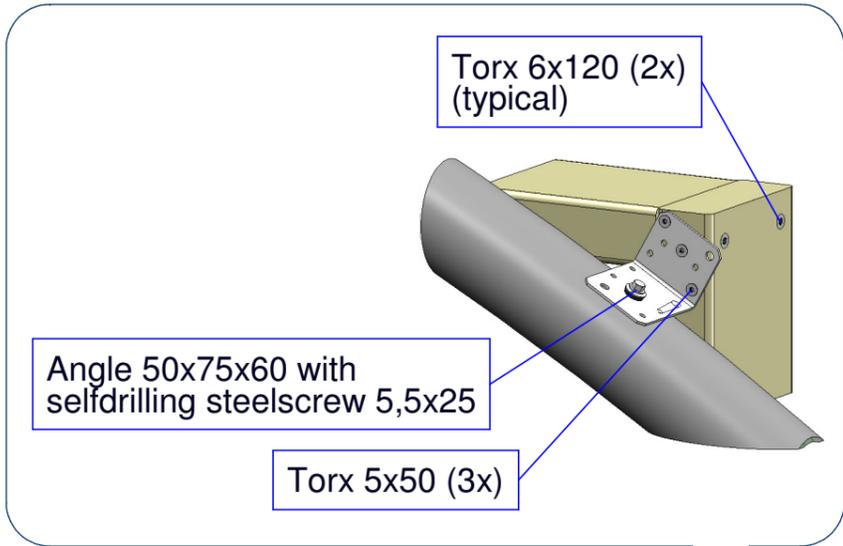


M100 - page 4 - Assembly of the purlins



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M100 - page 5 - Assembly of the gable construction

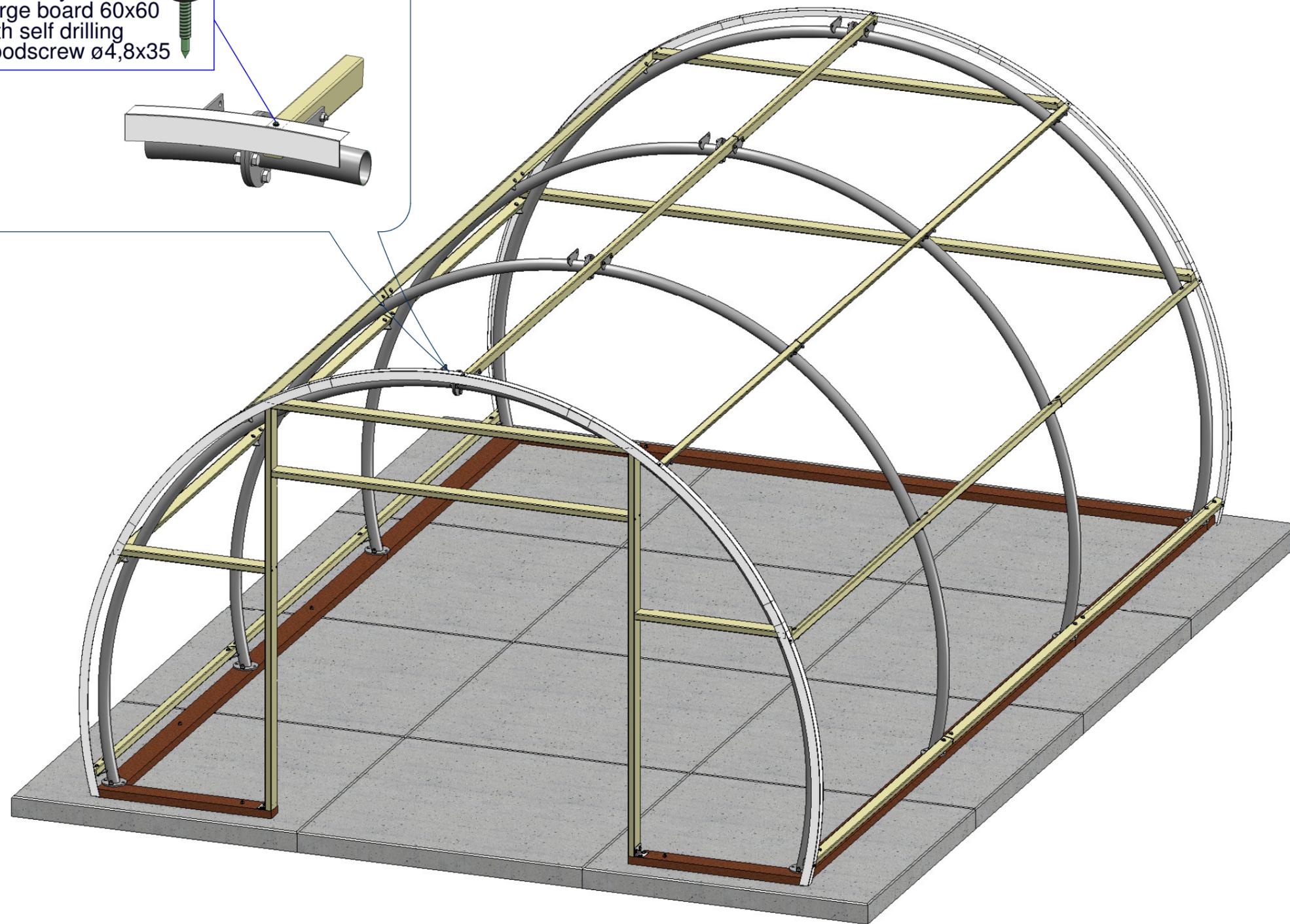
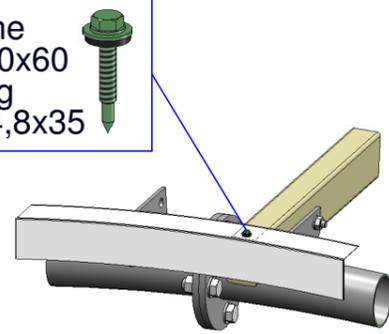


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Assembly of the  
barge board 60x60  
with self drilling  
woodscrew  $\varnothing 4,8 \times 35$



M100 - page 6 - Assembly of the barge boards 60x60



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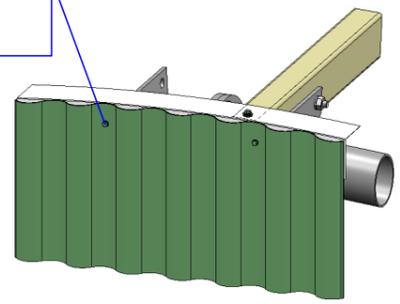
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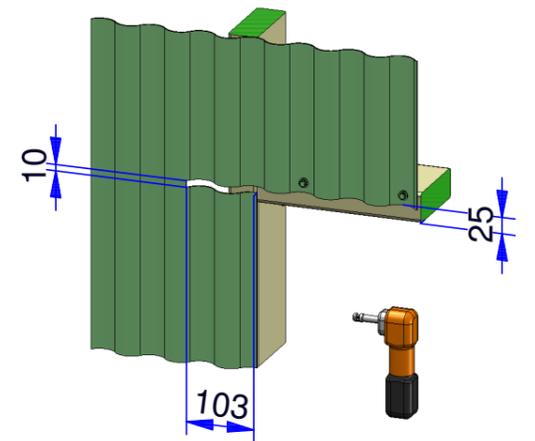
Self drilling steelscrew  
 ø4,2x13  
 3 per sheet



Round the  
 corrugated sheets  
 with a nibbler



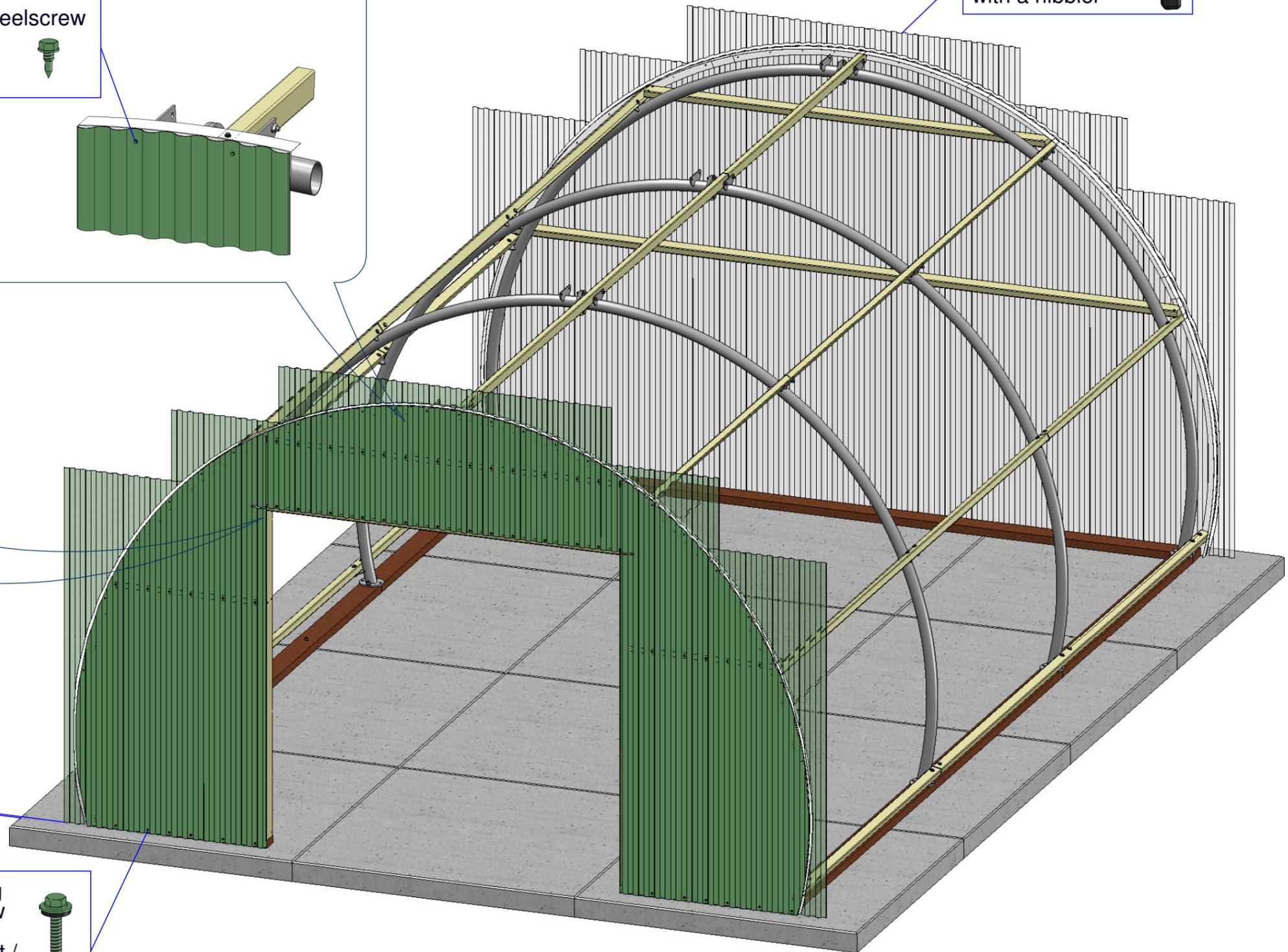
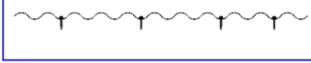
Door opening details



Always use a nibbler

+/-10mm

Self drilling  
 woodscrew  
 ø4,8x35  
 4 per sheet /  
 per purlin



M100 - page 7 - Facade cladding



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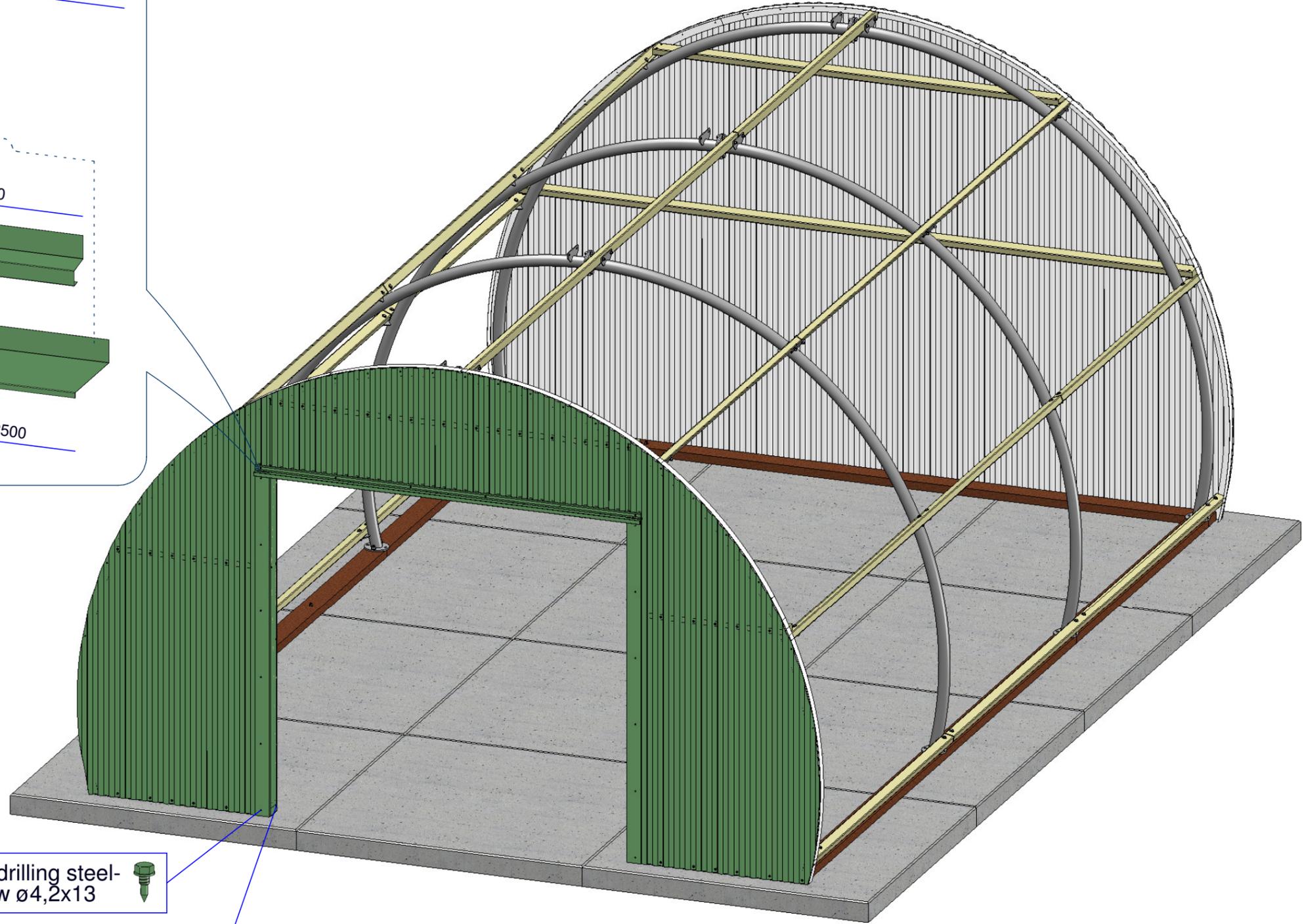
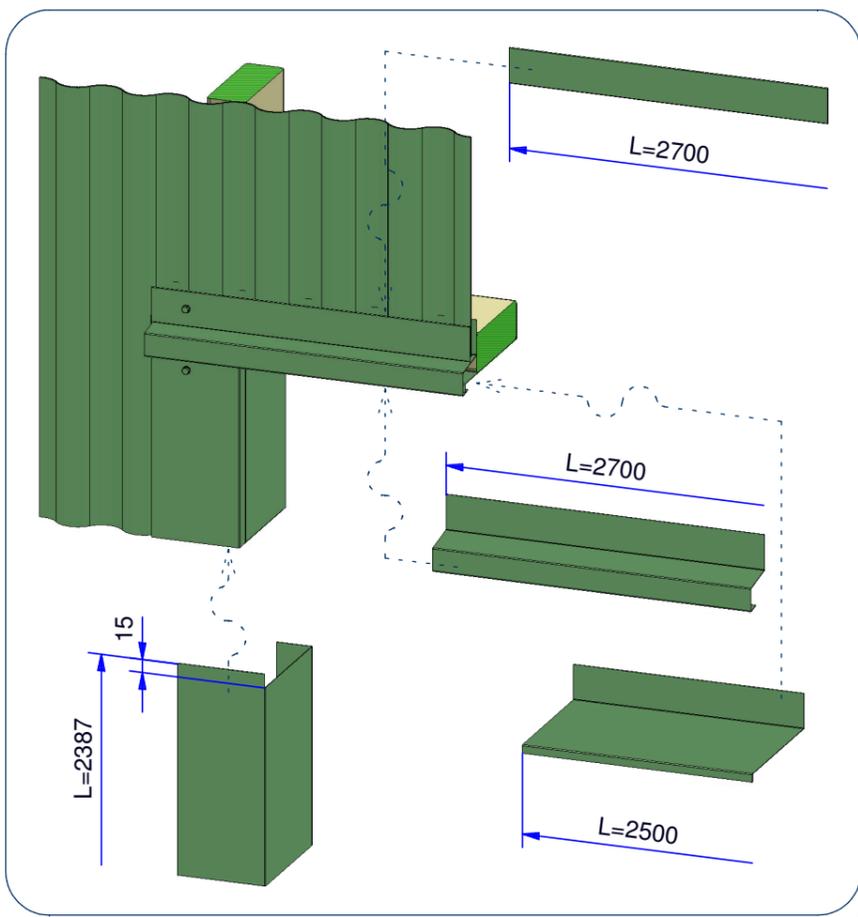
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24.01.2023



Self drilling steel-screw  $\varnothing 4,2 \times 13$



Self drilling woodscrew  $\varnothing 4,8 \times 35$



M100 - page 8 - Sheetmetal parts around the door



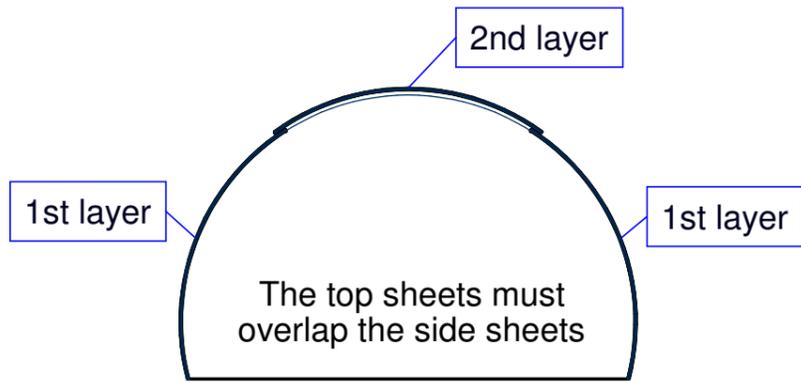
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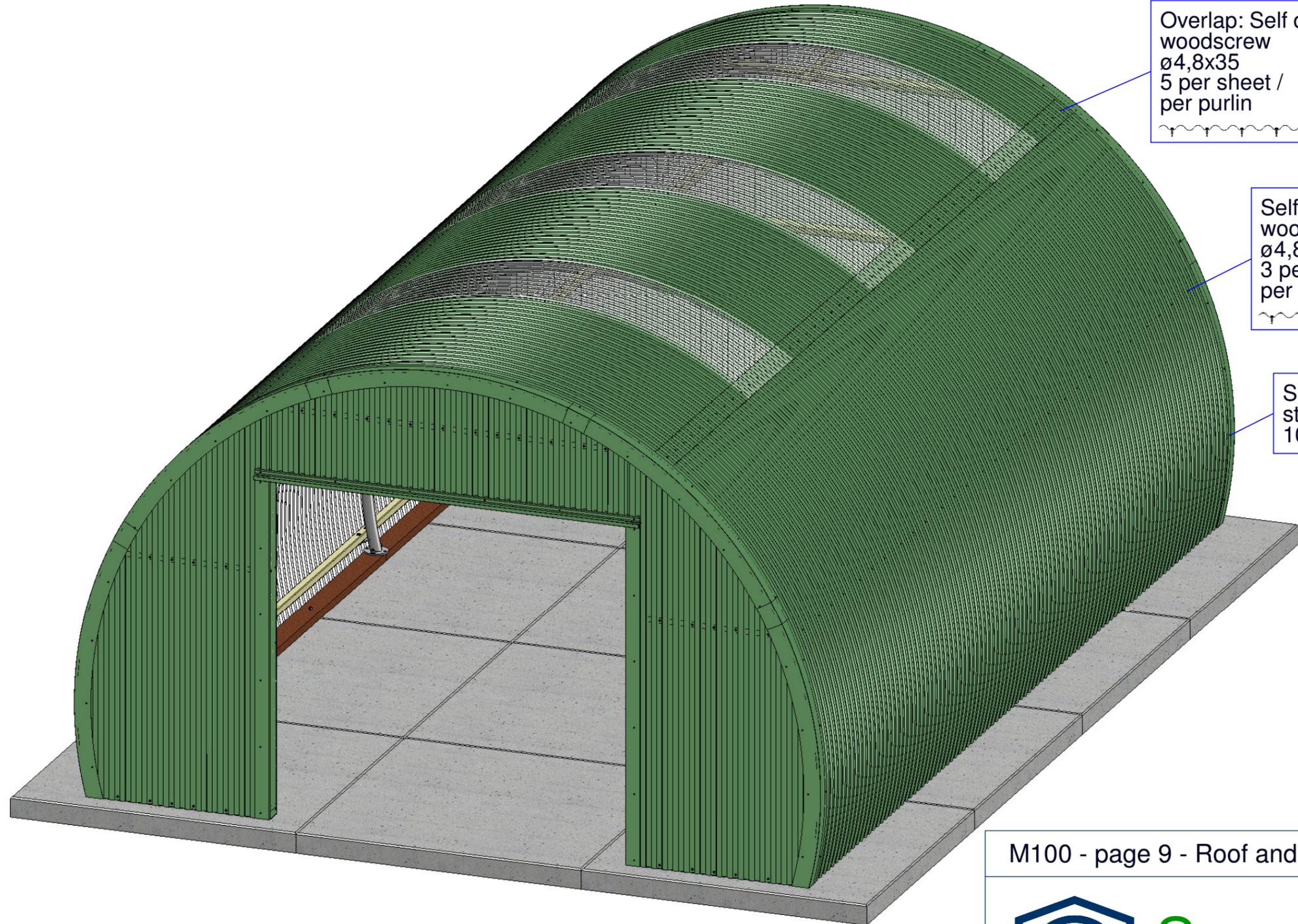
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The polycarbonate sheet must overlap the steel sheets on the left and right  
 Use self-drilling wood screws  $\varnothing 4.8 \times 35$  - 5 per polycarbonate sheet / per purlin



Overlap: Self drilling  
 woodscrew  
 $\varnothing 4,8 \times 35$   
 5 per sheet /  
 per purlin



Self drilling  
 woodscrew  
 $\varnothing 4,8 \times 35$   
 3 per sheet /  
 per purlin



Self drilling  
 steelscrew  $\varnothing 4,2 \times 13$   
 10 per barge board



M100 - page 9 - Roof and barge boards



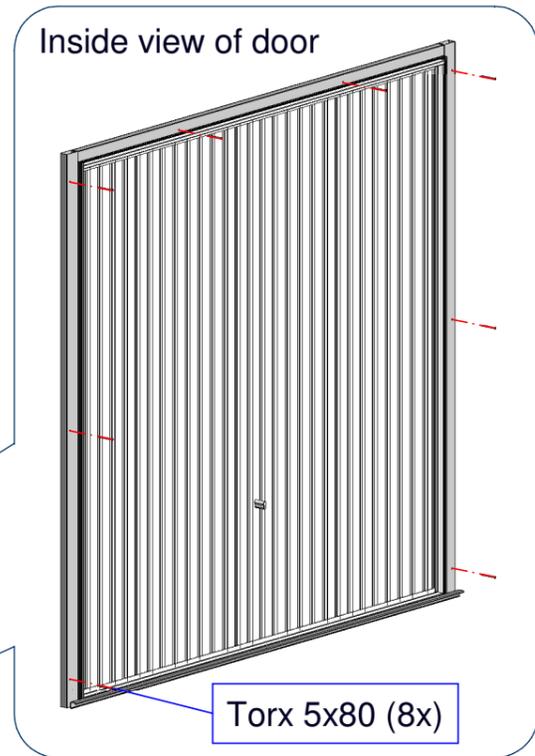
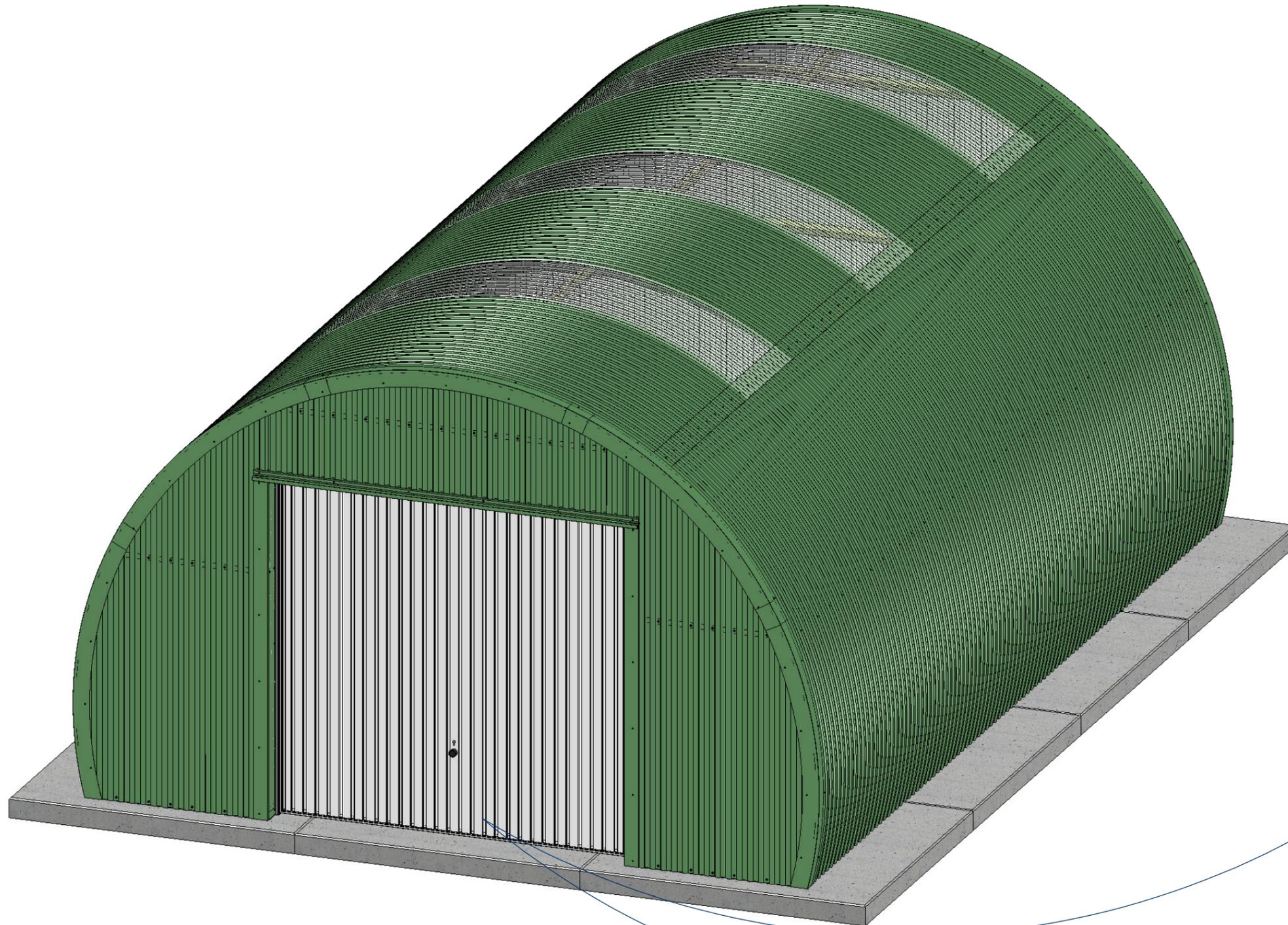
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Note; mounting of the door rails to the roof according to the instruction supplied with the door

M100 - page 10 - Mounting of the up-and-over garage door



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